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Data Sheet



Code: In 8024 NB 085 03

Brand: NEGRI BOSSI

Model: V 85-300

Year: 2003

Tonnage: 85

Clearence between tie-bars: 400X360

Screw diameter: 32

Calculated shot volume: 170

Min/Max mould thickness: 150-450

Robot connection Euromap-12: Yes

Core pull: 2

Euromap: 850H-300

Mov. plasten stroke: 360

Control: B&R

Air ejection: 1

Description:

4 zone mold heating

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First in second hand

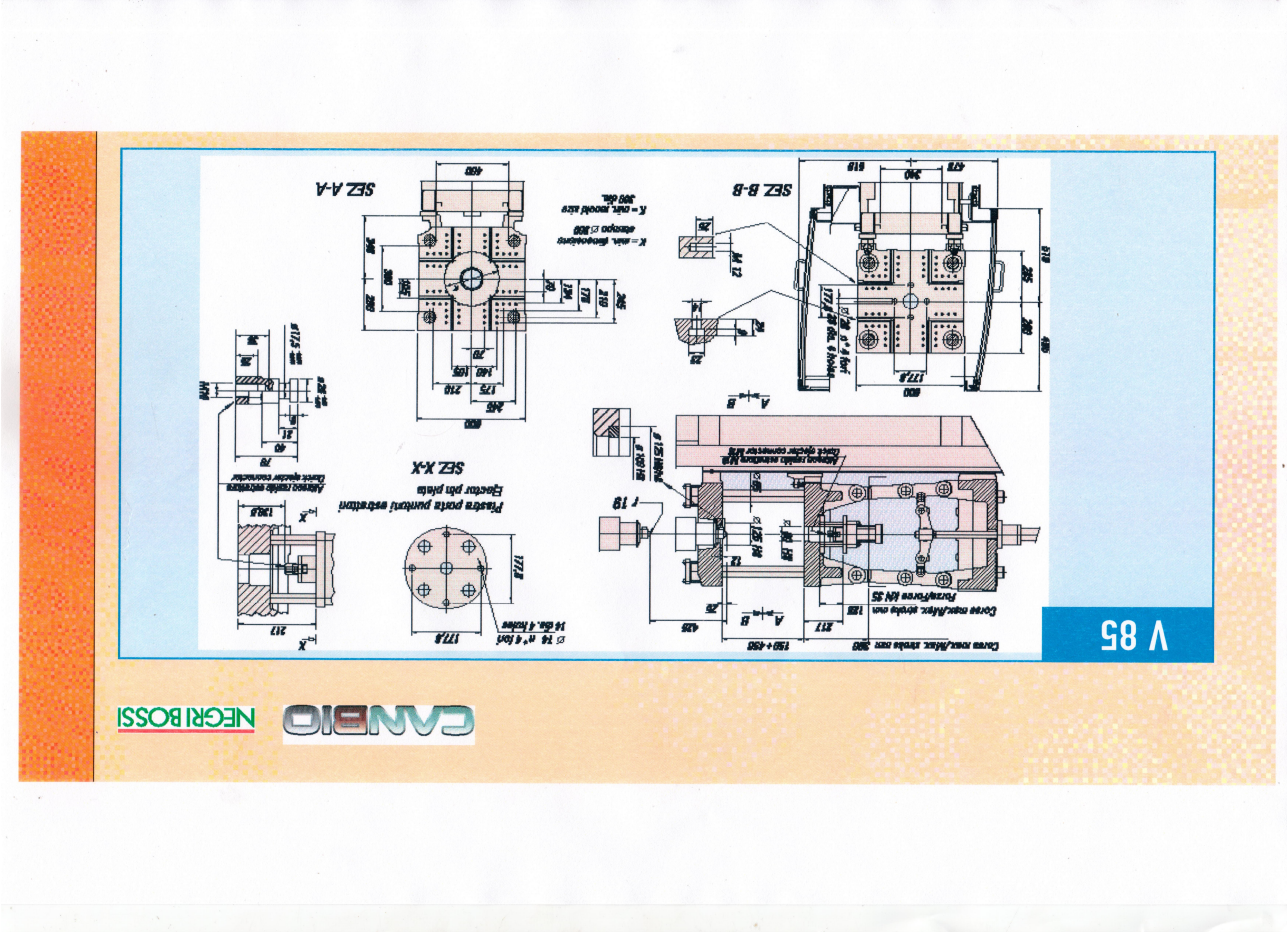
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CANBIO NEGRI BOSSI

V 70									V 85									Caractéristiques techniques / Caracteristicas tecnicas
150			200			300			200			300			375			
700 H - 150			*700 H - 200*			*700 H - 300*			*850 H - 200*			*850 H - 300*			*850 H - 375*			*Classification / Clasificación*
25	**28**	32	28	**32**	35	32	**35**	40	28	**32**	35	32	**35**	40	35	**40**	45	**Diamètre de la vis** / Diámetro del husillo
22	**20**	20	20	**20**	18,5	22	**20**	20	20	**20**	18,5	22	**20**	20	20	**20**	18	**Rapport longeur/diamètre vis** / Relación longitud/diám. husillo
73	**92**	120	92	**120**	143	140	**170**	220	92	**120**	143	140	**170**	220	170	**235**	280	**Volume d'injection calculé** / Volumen calculado de inyecciòn
66	**84**	109	84	**109**	130	127	**155**	200	84	**109**	130	127	**155**	200	155	**210**	255	**Capacité réelle d'injection (PS)** / Capacidad efect. inyec. (PS)
52	**66**	87	66	**87**	104	78	**94**	122	66	**87**	104	78	**94**	122	94	**122**	155	**Débit d'injection** / Volumen de material inyectado
2100	**1700**	1300	2100	**1700**	1400	2100	**1700**	1350	2100	**1700**	1400	2100	**1700**	1350	2100	**1700**	1350	**Pression maxi sur la matière** / Màx. presiòn sobre el material
350			**450**			**440**			**450**			**440**			**600**			**Couple sur la vis** / Par de torsiòn del husillo
320									**320**									**Vitesse max. de rotation vis** / Velocidad rotaciòn husillo
7,5	**10**	15	10	**15**	20	15	**20**	28	10	**15**	20	15	**20**	28	20	**28**	37	**Capacité de plastification (PS)** / Capacidad de plastificac. (PS)
3									**3**									**Zone de chauffe cylindre** / Zonas calefacciòn cilin. plastificaciòn
4,5	**4,5**	6	4,5	**6**	6	7,5	**7,5**	9,3	4,5	**6**	6	7,5	**7,5**	9,3	7,5	**9,3**	9,3	**Puissance chauffe installée** / Potencia de calefacciòn
18			**23**			**37**			**23**			**37**			**48**			**Force d'appui du groupe injection** / Fuerza de apoyo grupo inyección
700									**850**									**Force de fermeture** / Fuerza de cierre
800									**950**									**Force de retenue** / Fuerza de bloqueo
310									**360**									**Course d'ouverture moule** / Carrera de apertura molde
120 ÷ 400									**150 ÷ 450**									**Epaisseur moule** / Espesor molde
530 x 495									**590 x 570**									**Dimensions des plateaux HxV** / Dimensiones de los platos
360 x 315									**400 x 360**									**Passage entre les colonnes HxV** / Distancia entre columnas
35									**35**									**Force d'éjection hydraulique** / Fuerza expulsor hidràulico
100									**125**									**Course d'éjection hydraulique** / Carrera del expulsor hidràulico
55									**50**									**Cycles à vide** / Ciclos por minuto (sin carga)
11									**11**			**11**			**15**			**Puissance moteur de la pompe** / Potencia motor de la bomba
16	**16**	18	16	**18**	18	19	**19**	21	16	**18**	18	19	**19**	21	23	**25**	25	**Puissance totale installée** / Potencia total instalada
2450			**2500**			**2750**			**3300**			**3450**			**3550**			**Poids de la presse** / Peso de la máquina
3980x1250x1890			4065x1250x1890			4490x1250x1920			4260x1370x1935			4690x1370x1970			4800x1370x1970			**Dimensions d'enc. long/larg/haut** / Dimens.: largo/ancho/alto

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